TUBASTI® TUBULAR GLUE

Technical data sheet

Tubular glue for carbon and aluminium rims — road, track and cyclo-cross.

VELOX®
L'UNIVERS DU VÉLO

Description

Tubasti® is a solvent-based polychloroprene contact adhesive, formulated to glue tubulars of all brands onto carbon and aluminium rims. It spreads in a thin, even coat, on the rim as well as on the base tape of the tubular.

- **Strong initial tack** and excellent adhesion to the rim and to the base tape.
- **High heat resistance**: the tubular stays in place when the rim heats up, under braking as on long descents.
- **Easy removal**: the tubular peels off by hand when it is time to change it.

Characteristics

CHARACTERISTIC	VALUE
Type	Solvent-based polychloroprene contact adhesive
Appearance	Yellow
Brookfield RVT viscosity	1,900 ± 300 mPa·s at 25 °C (R4/T20)
Solids content	21.5 ± 1.5%
Density	0.84 ± 0.03
Drying time before fitting	10 minutes under normal conditions
Full cure	24 hours: do not ride before
Application temperature	15 to 25 °C
UFI	8800-30JY-U001-50FQ

Application

- Clean, dry rim, degreased with **Velox Glue and Sealant Remover**.
- With a **clean brush**, free of any solvent. One 25 g tube glues one tubular. If in doubt, more rather than less.
- A thin, even coat over the whole rim bed, right up to the edges, and on the base tape of the tubular. New rim: two thin coats, the first one dry before the second.
- Let dry for 10 minutes, fit the tubular, inflate slightly and centre it, inflate to 8 bar without exceeding the tubular's maximum pressure, wait 24 h before riding.

Cleaning and storage

- **Cleaning**: Velox Glue and Sealant Remover (E400C00-REM), while the glue is still fresh.
- **Storage**: 12 months in the closed original packaging, in a temperate, ventilated room, between 15 and 25 °C.
- **After opening**: use within a month, closing the cap tightly after each use. **If in the slightest doubt about the glue, do not use it.**
- **Keep from freezing.** The glue dries in the air: never leave the tube or pot open.
- **Safety**: safety data sheet R421V00, to download with the QR code. UFI: 8800-30JY-U001-50FQ.

After fitting

⚠ Check, after the 24 h drying time: with the tubular deflated, push it sideways; it must not come unstuck. **If in doubt, ask a professional.**

- Before every ride, check the bond and the pressure.
- To remove: peel the tubular off by hand, never with a screwdriver. To reglue: start again from step 2.

Velox part numbers

REF.	PRODUCT	PACKAGING
R421K00	Tubasti®, 25 g tube	Single, boxed
R421P00	Tubasti®, 25 g tube	Display of 10 tubes
R421J00	Tubasti®, 25 g tube	Jar of 30 tubes · new
R044O00	Tubasti®, 240 ml pot	Single, no brush · new
E400C00-REM	Velox Glue and Sealant Remover	400 ml aerosol, for cleaning

Safety data sheet: download it from velox.fr.

Technical data sheet

Safety.

Safety



DANGER

UFI: 8800-30JY-U001-50FQ

In compliance with EC regulation No. 1272/2008 and its amendments. Contains: EC 205-500-4 ETHYL ACETATE; EC 927-510-4 HYDROCARBONS, C7, N-ALKANES, ISOALKANES, CYCLICS; EC 200-662-2 ACETONE; EC 232-475-7 ROSIN, COLOPHONY.

Hazard statements: Highly flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause drowsiness or dizziness. Toxic to aquatic life with long lasting effects.

Precautionary statements: If medical advice is needed, have product container or label at hand. Keep out of reach of children. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid breathing mist/vapours. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTER/doctor/if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Store in a well-ventilated place. Keep cool. Dispose of contents/container at a disposal facility in accordance with local regulations.

Emergency telephone number (ORFILA): +33 (0)1 45 42 59 59

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The information in this sheet is based on laboratory tests and on our practical experience. As Velox has no control over the tubular, the rim or the conditions of application, it does not constitute a guarantee of results: if in doubt, ask a professional.